



## Premium High Performance Swiss Machining Oils

# JET SWISS 20

**Stoughcool Jet Swiss 20** is a high-performance Swiss cutting oil formulated with a premium grade of mineral oil designed for use in Swiss style CNC turning machines equipped with high-pressure delivery systems. Formulated to be bright and clear, it also contains extreme pressure additives providing excellent lubricity for machining some of the toughest applications. It has exceptional visibility while allowing optimum operating speeds and stock removal. It is a low-foaming product allowing this fluid ideal for high-pressure coolant delivery systems. Jet Swiss 20 excels on both ferrous and non-ferrous metals including stainless steel, tough alloys, titanium, brass, aluminum, and copper. It runs extremely clean and is formulated with a high flash point. Stoughcool Jet Swiss 20 can also be used for screw machines and general cutting applications.

Jet Swiss 20 offers these advantages:

- High flash point, safer to use
- Low mist/smoke levels
- Extremely clean
- Multi metal product, can be used on all metals
- Excellent heat dissipation
- Greater penetration for micro-parts

**STOUGHCOOL**  
WE KNOW COOLANT.

|                            |       |
|----------------------------|-------|
| Specific Gravity           | 0.917 |
| Density (lb. gal)          | 7.65  |
| Flash Point, °F            | >410  |
| Viscosity, cSt at 40°C     | 23.0  |
| Viscosity, SUS at 100°F    | ~110  |
| Cu Corrosion, 24hr Ambient | 1A    |
| Cu Corrosion, 3hr @ 130°F  | 1A    |



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