



The Ultimate High Performance Cutting Lubricant

JET HONE 5

Stoughcool Jet Hone 5 is a very low viscosity non-chlorinated honing oil designed for the honing and super-finishing of ferrous metals and some non-ferrous materials such as aluminum. It is formulated with an excellent lubricity package that prevents welding and tearing of the workpiece. It provides an excellent surface finish and flushes the swarf in order to improve critical tolerances and finishes. Formulated with a very low viscosity, it has excellent wetting, flushing, and prevents load-up on honing stones.

STOUGHCOOL
WE KNOW COOLANT.

Appearance	Water white, clear
Specific Gravity	0.829
Density	6.92
Flash	273°F
Fire	290°F
Viscosity @ 40°C	4.94
Viscosity @ 100°F	~23 SUS



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