



**Stoughcool Jet 636** is an Extreme heavy duty soluble oil coolant that can be used on steel, stainless steel, carbon steel, alloy steel, exotic alloys, cast iron, ductile iron and other ferrous metals. Its highly intense lubricating formula provides excellent tool life for the toughest applications while also keeping machines running clean and free of bad odors associated with bacteria. Stoughcool Jet 636 is built tough and will provide long sump life. Excellent for tough machining applications including deep hole drilling, creep feed grinding and difficult form tapping operations.

LAB DATA	
Physical State	Amber Liquid
Odor	Mild
Solubility in Water	Soluble in Water
PH 5% mix	9.3
Density lbs/gal	8.33
Residue	Liquid Film
Refractometer Factor	1.0

## **Advantages**

- Extreme Heavy Duty Lubricity
- Highly Extends Tool/ Wheel Life
- DCHA free
- Long Sump Life
- Low foam formula

