



## Premium High Performance Machining Cutting Oils

# JET DRAW 50

**Stoughcool Jet Draw 50** is an extreme heavy duty forming/machining cutting oil formulated to perform the most difficult machining operations under high speed and feed rates. Jet Draw 50 is specifically formulated to improve tool life and finishes. It is formulated with extreme pressure additives that provides excellent performance in threading, lathe, cut-ff and high speed precision machining operations. Its robust lubricity will enhance die life and part quality when forming ferrous and stainless steels. Jet Draw 50 is recommended for use on ferrous and non-ferrous metals including difficult to machine tough alloys. It can possibly tarnish brass or copper if not cleaned immediately.

**STOUGHCOOL**  
WE KNOW COOLANT.

Appearance	Light Amber, Clear
Specific Gravity	0.957
Density (lb. gal)	7.99
Flash Point, °F	420
Viscosity, cSt at 40°C	50.5
Viscosity, SUS at 100°F	235
Cu Corrosion, 24hr Ambient	1B
Cu Corrosion, 3hr @ 130°F	3A



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