



## Premium High Performance Swiss Machining Oils

# JET SWISS CHROME 22 NC

**Stoughcool Jet Swiss Chrome 22 NC** is a premium non-chlorinated swiss oil formulated using the highest grade of synthetic oil recommended for multiple swiss machining applications. It is formulated with the most premium synthetic oil that is inhibited for oxidation and air entrapment. It is formulated with top of the line extreme pressure lubricant additives for machining demanding applications and is coupled with a unique blend of premium ester oil, maximizing tool life and finish on parts. Stoughcool Jet Swiss Chrome 22 NC is recommended for both ferrous and non-ferrous metals. This premium product is clear and appears water-white, with a mild fragrance added for operator acceptance. It will outperform refined petroleum oil-based products by reducing smoking, misting, and degradation due to temperature. It additionally also has a higher flash point than most mineral oil-based swiss oils, making for a safer work environment. It is safe to use on yellow metals and will not stain copper, brass, or bronze.

**STOUGHCOOL**  
WE KNOW COOLANT.

Specific Gravity	0.85
Density (lb. gal)	7.09
Flash Point, °F	>400
Viscosity, cSt at 40°C	22
Viscosity, SUS at 100°F	105
Cu Corrosion, 24hr Ambient	1A
Cu Corrosion, 3hr @ 130°F	1A



[www.stoughcool.com](http://www.stoughcool.com)

sales@stoughcool.com  
918.600.5690